

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States, Palent and Trademark Office Address: COMMISSIONER FOR PATENTS PD. Boy 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/751,312	01/02/2004	Josehp J. Schottler	P06708US0-6025	2007	
34082	7590 08/01/2006		EXAMINER		
ZARLEY LAW FIRM P.L.C. CAPITAL SQUARE 400 LOCUST, SUITE 200			CHANG, SUNRAY		
			ART UNIT	PAPER NUMBER	
	DES MOINES, IA 50309-2350			2121	
			DATE MAILED: 08/01/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

	pplication No. Applicant(s)					
Office Action Comments	10/751,312	SCHOTTLER ET AL.				
Office Action Summary	Examiner	Art Unit				
	Sunray Chang	2121				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the o	orrespondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period v  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tire will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	N. nely filed the mailing date of this communication. ED (35 U.S.C. § 133).				
Status						
1)⊠ Responsive to communication(s) filed on <u>30 Ju</u>	ıne 2006.					
· · · · · · · · · · · · · · · · · · ·	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4)⊠ Claim(s) <u>1-9</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-9</u> is/are rejected.	· · · · · · · · · · · · · · · · · · ·					
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	r election requirement.					
Application Papers						
9) The specification is objected to by the Examine	r.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correct	ion is required if the drawing(s) is ob	jected to. See 37 CFR 1.121(d).				
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:						
2. Certified copies of the priority documents	• •					
3. Copies of the certified copies of the prior	*	ed in this National Stage				
application from the International Bureau	• • • • • • • • • • • • • • • • • • • •					
* See the attached detailed Office action for a list	of the certified copies not receive	<b>.</b> 0.				
Attachment(s)	<b></b>					
Notice of References Cited (PTO-892)   Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) 🔲 Interview Summary Paper No(s)/Mail D					
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)	5) 🔲 Notice of Informal F	Patent Application (PTO-152)				
Paper No(s)/Mail Date	6) Other:					

Application/Control Number: 10/751,312

Art Unit: 2121

#### **DETAILED ACTION**

1. This office action is in responsive to the paper filed on June 30<sup>th</sup>, 2006.

Claims 1 - 9 are presented for examination.

Claims 1 - 9 are rejected.

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title. if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

- 1. Determining the scope and contents of the prior art.
- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 2. Claims 1 4 and 7 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Joseph F. McCormick (U.S. Patent No. 5,012,722, and referred to as McCormick hereinafter), and in view of Takano et al. (U.S. Patent No. 5,938,947, and referred to as Takano hereinafter). (McCormick as set forth above generally discloses the basic inventions.)

Application/Control Number: 10/751,312 Page 3

Art Unit: 2121

## Regarding independent claim 1, 8 and 9, McCormick teaches,

- A method of driving the coil of an electrohydraulic valve [Abstract, Fig. 3] with a PWM drive [Fig. 3], [see further Col. 5, Lines 14 27 & Col. 4, Lines 49 64] comprising:
- Transmitting a feedback signal to a digitizing device that is electrically connected to the electrohydraulic valve; [Col. 7, Lines 12 – 39, Fig. 8 applying the selected signal to ADC via analog line]
- Sampling the feedback signal within the digitizing device to create a plurality of signal samples; [Col. 7, Lines 58 61]
- Transmitting the plurality of samples to an accumulator; [loop controller receives control information indicating a desired operation of the hydraulic valve through control input, and feedback information indicating the state of various elements in the servo loop, Col. 5, Lines 16 20]
- Averaging the plurality of samples within the accumulator to create an average value;
   [operate in a desired manner, Fig.2a 2i, Col. 4, Lines 25 48, Col. 5, Lines 14 27] and
- Transmitting the average value to a closed loop control algorithm that generates a pulse width signal to drive the coil of the electrohydraulic valve. [formula relationships or look up data tables, Col. 7, Lines 47 61]

McCormick does not point out clearly the "operate in a desired manner" is using "averaging, calculating the samples"

Takano teaches "averaging, calculating the samples" [Takano, Col. 6, Line 22 – Col. 8, Line 38] for the purpose of detecting a reduction in the accurately with which the welding

current is detected, ..., controlling the welding current with a predetermined degree of accuracy even when a reduction is detected. [Col. 2, Lines 57 – 63]

It would have been obvious to a person of ordinary skill in the art at the time of applicant's invention to modify the teaching of **McCormick** to include the teach of **Takano**, "averaging, calculating the samples", for the purpose of detecting a reduction in the accurately with which the welding current is detected, ..., controlling the welding current with a predetermined degree of accuracy even when a reduction is detected. [Col. 2, Lines 57 – 63]

## Regarding dependent claims 2-4,

■ The digitizing device is an A/D converter, a DSP or a micro controller. [microprocessor & ADC, Col. 7, Lines 12 – 39 & 47 – 61, Fig. 8]

#### Regarding dependent claims 7,

- The accumulatoe resets when the algorithm sends the pulse width signal to the coil of the electrohydraulic valve. [can be accordingly adjusted approximately once every 1 ms, Col. 7, Lines 58 – 60]
- 3. Claims 5 and 6 are rejected under 35 U.S.C. 103(a) as being unpatentable over McCormick, and in view of Gary Bergstrom (U.S. Patent No. 6,249,418, and referred to as Bergstrom hereinafter).

(McCormick as set forth above generally discloses the basic inventions.)

Application/Control Number: 10/751,312 Page 5

Art Unit: 2121

Regarding dependent claims 5 and 6,

McCormick teaches algorithms [formula relationships or look up data tables, Col. 7, Lines 47 – 61].

McCormick does not teach PID or PI.

Bergstrom teaches PID [standard closed loop controller design methods ... PID, Col. 9, Lines 63 – 65], for the purpose of generating the required force. [Col. 9, Lines 66 – 67]

It would have been obvious to a person of ordinary skill in the art at the time of applicant's invention to modify the teaching of **McCormick** to include the teach of **Bergstrom**, "PID", for the purpose of generating the required force. [Col. 9, Lines 66 – 67]

## Response to Amendment

#### Claim Rejections - 35 USC § 103

4. Applicants' argument regarding **Takano** reference, providing "a method of controlling a welding current highly accurately while making it possible to detect a reduction in the accuracy with which the welding current is detected", is not in the Applicant's field of endeaver.

Basically, current invention can be separate to two different parts:

first part, "a method of driving an electrohydraulic value with a **PWM** drive" which is within the same field with **McCormick** reference;

second part, "processing a plurality of signal samples by averaging the plurality of samples to create an average value" which, basically, is related with "data processing", can be used not only in some special field, but any field with "data processing" abilities.

Art Unit: 2121

For example, **Takano** reference teaches a feedback control loop, a **PWM** control cycle and <u>averaging measured value to get an average value</u>. This limitation, "averaging measured value to get an average value", is a <u>mathematic method</u>, can be used in everywhere if necessary.

Further references have been cited by the examiner to show the limitation, "averaging the plurality of samples to create an average value", can be found in a plurality of fields: Suzumi et al. (U.S. Patent No. 6,859,631), Kimura et al. (U.S. Patent No. 6,801,382), Poletto, Vanni (U.S. Patent No. 6,657,575), Nakazawa, Yosuke (U.S. Patent No. 6,580,247), Masaki et al. (U.S. Patent No. 5,414,339), Shorkey, Michael J. (U.S. Patent No. 5,381,336) and Singleton et al. (U.S. Patent No. 5,341,298). This limitation, "averaging, calculating the samples", is well known for one with ordinary skill in the art to process and to average sampled data.

### Conclusion

5. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

Art Unit: 2121

however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sunray Chang whose telephone number is (571) 272-3682. The examiner can normally be reached on M-F 7:00-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Anthony Knight can be reached on (571) 272-3687. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-746-3506.

Anthony Knight
Supervisory Primary Examiner
Group Art Unit 2121
Technology Center 2100
U.S. Patent and Trademark Office

July 27, 2006